

Description	Control System	DIA Ø mm	Traverse Movement			No Of Axis
			X	Y	Z	
Shopfloor			X	Y	Z	
HASS MILL	FANUC		650	270	200 mm	4
MILL 720 VERTICAL	HEIDENHAIN TNC 2500		650	270	200 mm	3
TNC (CHUCK/COLLET)	MITSUBISHI TX 8F	6"/42			200 mm	8
DOOSAN PUMA TT1800SY	FANUC 31i	65MM			700 mm	8
SV 32 TURNING CENTER	FANUC 16iT	32			280 mm	9
SR20A TURNING CENTER	FANUC 300iS	20			160 mm	7
SR20B TURNING CENTER	FANUC 300iS	20			160 mm	7
HARDINGE CONQUEST T42 H1	FANUC 18T	42			200 mm	4
HARDINGE CONQUEST T42 H2	FANUC 18T	50			200 mm	4
MORI SEIKI SL250 (CHUCK/COLLET)	FANUC	8"/69.85			400 mm	4
PTFE						
BNC 34T TWIN TURRET CNC LATHE	FANUC 0T	32			50mm	3
2nd Operations	CAPACITY					
HERBERT S10 THREADROLLERS.	M20				2.1/4"	
NORTON RADIAL ROLLER	M70				2.1/4"	
WATERBURY FARELL PLATE ROLLER	1/2"				2.1/8	
PART MARKING ETCH & STAMP	FIXTURE DEPENDANT					
2D PART MARKING	FIXTURE DEPENDANT					
WICKMAN GRIND	3"				200 mm	
MYFORD GRINDER	3"				250 mm	
CENTERLESS GRINDING	1/2"				63 mm	
CAPSTAN HERBERT 2D	1"					
UNDER HEAD ROLLER	1"					
HYDRAULIC PRESS(NORTON)						
Inspection						
OPTICLINE CS305 LIGHT MEASURING MACHINE						
CMM						
TORQUE TESTING						
HARDNESS TESTING						
INSTROM						



**Rolls-Royce**



**SPiRiT**  
AEROSYSTEMS



UTC Aerospace  
Systems



**AIRBUS**

**BAE SYSTEMS**



**LEONARDO**

