

| Description | Control System | DIA Ø mm | Traverse Movement | | | No Of Axis |
|---|---------------------|-------------|-------------------|-----|--------|---------------|
| | | | X | Y | Z | |
| Shopfloor | | | | | | |
| HASS MILL | FANUC | | 650 | 270 | 200 mm | 4 |
| MILL 720 VERTICAL | HEIDENHAIN TNC 2500 | | 650 | 270 | 200 mm | 3 |
| TNC (CHUCK/COLLET) | MITSUBISHI TX 8F | 6"/42 | | | 200 mm | 8 |
| DOOSAN PUMA TT1800SY | FANUC 31i | 65MM | | | 700 mm | 8 |
| SV 32 TURNING CENTER | FANUC 16iT | 32 | | | 280 mm | 9 |
| SR20A TURNING CENTER | FANUC 300iS | 20 | | | 160 mm | 7 |
| SR20B TURNING CENTER | FANUC 300iS | 20 | | | 160 mm | 7 |
| HARDINGE CONQUEST T42 H1 | FANUC 18T | 42 | | | 200 mm | 4 |
| HARDINGE CONQUEST T42 H2 | FANUC 18T | 50 | | | 200 mm | 4 |
| MORI SEIKI SL250 (CHUCK/COLLET) | FANUC | 8"/69.85 | | | 400 mm | 4 |
| | | | | | | |
| PTFE | | | | | | |
| BNC 34T TWIN TURRET CNC LATHE | FANUC 0T | 32 | | | 50mm | 3 |
| | | | | | | |
| | | | | | | |
| 2nd Operations | CAPACITY | | | | | |
| HERBERT S10 THREADROLLERS. | M20 | | | | 2.1/4" | |
| NORTON RADIAL ROLLER | M70 | | | | 2.1/4" | |
| WATERBURY FARELL PLATE ROLLER | 1/2" | | | | 2.1/8 | |
| PART MARKING ETCH & STAMP | FIXTURE DEPENDANT | | | | | |
| 2D PART MARKING | FIXTURE DEPENDANT | | | | | |
| WICKMAN GRIND | 3" | | | | 200 mm | |
| MYFORD GRINDER | 3" | | | | 250 mm | |
| CENTERLESS GRINDING | 1/2" | | | | 63 mm | |
| CAPSTAN HERBERT 2D | 1" | | | | | |
| UNDER HEAD ROLLER | 1" | | | | | |
| HYDRAULIC PRESS(NORTON) | | | | | | |
| | | | | | | |
| Inspection | | | | | | |
| OPTICLINE CS305 LIGHT MEASURING MACHINE | | | | | | |
| CMM | | | | | | |
| TORQUE TESTING | | | | | | |
| HARDNESS TESTING | | | | | | |
| INSTROM | | | | | | |



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